

Partial List of Incompatible Chemicals

The following list is to be used only as a guide. Specific incompatibilities are listed in the Material Safety Data Sheets. Consult Betherick's *Handbook of Reactive Chemical Hazards* (Urban, P.G.; 6th Ed.; Butterworth-Heinemann: London, 200; book and CD-ROM) for an extensive listing and thorough discussion of chemical incompatibilities.

Example of Incompatible Chemicals*

Chemical:	Incompatible With:
Acetic acid	Oxidizing agents, e.g., chromic acid, nitric acid, hydroxyl compounds, ethylene glycol, perchloric acid, peroxides, permanganates
Acetone	Nitric acid and sulfuric acid, other oxidizing agents
Acetylene	Chlorine, bromine, copper, fluorine, silver, mercury
Alkali and alkaline earth metals (such as powdered aluminum or magnesium, calcium, lithium, sodium, potassium)	Water, carbon tetrachloride, other chlorinated hydrocarbon compounds, carbon dioxide, halogens
Ammonia (anhydrous)	Mercury (e.g., in manometers), chlorine, calcium hypochlorite, iodine, bromine, hydrofluoric acid
Ammonium nitrate	Acids, powdered metals, flammable liquids, chlorates, nitrites, sulfur, finely divided organic or combustible materials
Aniline	Nitric acid, hydrogen peroxide
Arsenical materials	Reducing agents
Azides	Acids
Bromine	See chlorine
Calcium oxide	Water
Carbon (activated)	Calcium hypochlorite, other oxidizing agents
Chlorates	Ammonium salts, acids, powdered metals, sulfur, finely divided organic or combustible materials
Chlorine	Ammonia, acetylene, butadiene, butane, methane, propane (or other petroleum gases), hydrogen, sodium carbide, benzene, finely divided metals, turpentine
Chlorine dioxide	Ammonia, methane, phosphine, hydrogen sulfide
Chromium trioxide (chromic acid)	Acetic acid, naphthalene, camphor, glycerol, alcohol, flammable liquids
Copper	Acetylene, hydrogen peroxide
Cyanides	Acids
Flammable liquids	Ammonium nitrate, chromic acid, hydrogen peroxide, nitric acid, sodium peroxide, halogens
Hydrocarbons (e.g., butane, propane, benzene)	Fluorine, chlorine, bromine, chromic acid, sodium peroxide, other oxidizing agents
Hydrocyanic acid (anhydrous)	Alkali
Hydrofluoric acid	Potassium permanganate, sulfuric acid
Hydrogen sulfide	Metal oxides, powdered copper, oxidizing gases

Hypochlorites	Acids, activated carbon, ammonia
Iodine	Acetylene, ammonia (aqueous or anhydrous), hydrogen
Mercury	Acetylene, fulminic acid, ammonia
Nitrates	Powdered metals and non-metals, metal sulfides, flammable/combustible liquids
Nitric acid	Acetic acid, aniline, chromic acid, hydrocyanic acid, hydrogen sulfide, flammable liquids and gases, copper, brass, heavy metals, alkalis
Nitrites	Ammonium salts, amides, phosphides, reducing agents
Nitroparaffins	Acids, bases, amines, halides
Oxalic acid	Silver, chlorites, urea
Oxygen	Oils, grease, hydrogen, and other reducing agents, including flammable liquids, solids or gases
Perchlorates	See Chlorates
Perchloric acid	Reducing agents such as acetic anhydride, bismuth and its alloys, alcohols, paper, wood, grease, oils
Phosphorous (white)	Air, oxygen, alkalis, halogens, halogen oxides, oxidizing agents
Potassium	Carbon tetrachloride, carbon dioxide, water
Potassium permanganate	Glycerol, ethylene glycol, benzaldehyde, other reducing agents, sulfuric acid
Sodium	Carbon tetrachloride, carbon dioxide, water
Sodium peroxide	Ethyl and methyl alcohol, glacial acetic acid, acetic anhydride, benzaldehyde, carbon disulfide, glycerin, ethylene glycol, ethyl acetate, methyl acetate, furfural
Sulfides	Acids
Sulfuric acid	Permanganates, water, aqueous solutions, reducing agents, chlorates, perchlorates, nitric acid